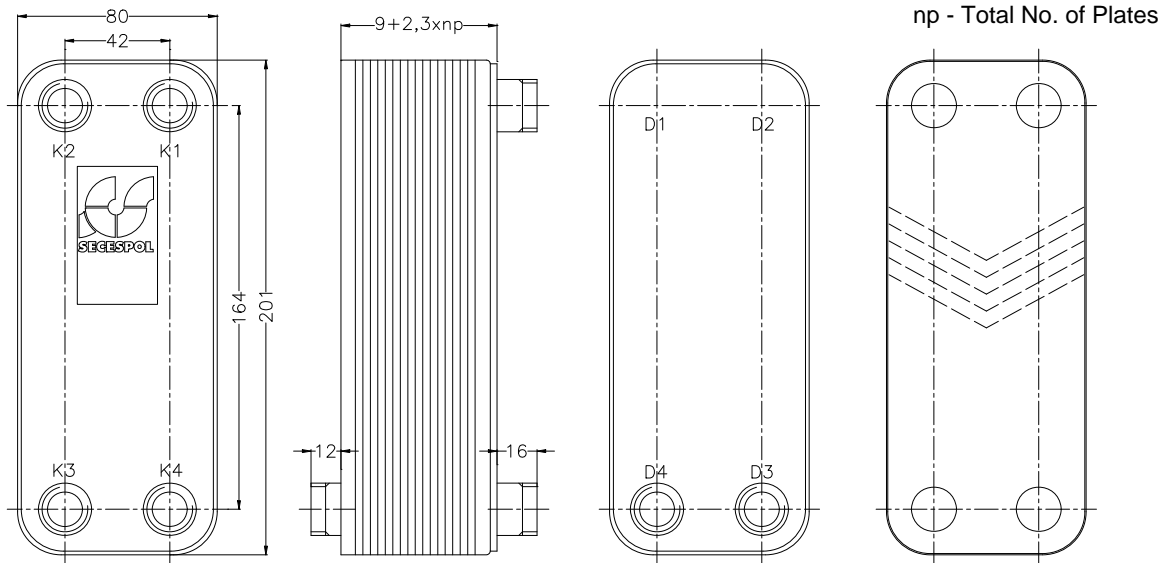


SECESPOL HEAT EXCHANGERS TECHNICAL DATA SHEET

LA14_2 - 12



WORKING CONDITIONS:

| | |
|------------------|------------|
| Max. Pressure | |
| Copper Brazed | 3.0 MPa |
| Nickel Brazed | 1.6 MPa |
| Max. Temperature | |
| Copper Brazed | 230 deg.C |
| Nickel Brazed | 350 deg.C |
| Min. Temperature | |
| Copper Brazed | -195 deg.C |
| Nickel Brazed | -160 deg.C |

STANDARD OF CONNECTIONS LOCATION: (Counter-Flow)

- K1 - Vent Nozzle
- K2 - Vent Nozzle
- K3 - Inlet Cold Side
- K4 - Outlet Hot Side
- D3 - Outlet Cold Side
- D4 - Inlet Hot Side

DESIGN DATA:

| | |
|---------------------|--------------------|
| Heat Transfer Area | |
| Type | Corrugated Plate |
| Size | 0.2 m ² |
| Hot Side Volume | 0.1 l |
| Cold Side Volume | 0.1 l |
| Weight | 1.2 kg |
| Total No. of Plates | 13 |

WORLDWIDE STANDARDS:

SECESPOL products are manufactured in accordance with ISO 9001:2000 and built to the highest standards and to the world's most demanding codes: PED 97/23/EC

CONNECTION TYPES:

| | |
|-----------------|-----------------|
| K1, K2, K3, K4: | |
| G 1/2" | Internal Thread |
| G 1/2", G 3/4" | External Thread |
| ID: 18; 22 mm | Sweat |

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MATERIALS:

| | |
|--------------------|---|
| Heat Transfer Area | 00H17N14M2 [H17N13M2T, 1H18N9T, 0H18N9] |
| Thread Connection | 00H17N14M2 [H17N13M2T, 1H18N9T, 0H18N9] |
| Sweat Connection | 00H17N14M2 [H17N13M2T, 1H18N9T, 0H18N9] |
| Soldering Material | Cu99.95B, Ni |

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